Operation Manual

TMC7CX High-performance counter

DIN 48×48mm, 6 digits counter

- Bright, easy to read color LCD display, showing a new standard in the future!
- Each digit has a corresponding button, simple operation and fast, the key-protect switch to prevent misuse.
- Terminals with protective cover to prevent electric shock.
- Powerful features, choice of models to meet different occasions.
- Enhanced anti-jamming design, count accurate and reliable.
- NPN / PNP input signal can be switched.

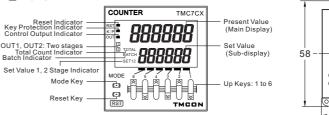
Please refer to the manual, to ensure the safe and proper use of the product

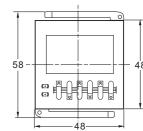
■ Ratings

Model	TMC7CX-C	TMC7CX-CP	TMC7CX-CSP	TMC7CX-CWP	TMC7CX-CTP	TMC7CX-CAP	TMC7CX-CBP	TMC7CX-CDP
Category	1-stage counter (Basic model)	1-stage counter (Prescaling function)	1-stage counter (Input amendment)	2-stage counter	total counter (Can preset total value)	total counter (Total value can not be preset)	Batch counter	Dual counter
Input modes	UP, DOWN, UP/DOWN-A, UP/DOWN-B, UP/DOWN-C			UP	UP, DOWN, UP/DOWN-A, UP/DOWN-B, UP/DOWN-C			
Output modes	N, F, C, R, L		N, F, C, R, L, K, D	N, F, C, R, L, K, D, H	N, F, C, R	N, F, C, R, L, K, D		
Prescaling function	NO Yes (0.001 to 99.999)							
Decimal point	NO Yes (rightmost 3 digits)							
voltage	1: AC100~240V 50/60HZ 2: AC/DC12~24V (Allowable voltage range: 85 ~ 110%)							
Power consumption	Approx.5VA (AC240V), Approx.3. 2VA (DC24V)							
Display	7-segment, negative transmissive LCD Display range: -99999~999999							
counting speed	5Hz 、30Hz 、1KHz 、5KHz (selectable, ON/OFF ratio 1:1)							
Input signals	CP1, CP2, reset, and total reset							
Input method	No-voltage input/voltage input (switchable) No-voltage input ON impedance: 1 kΩ max. (Leakage current: 5 to 20 mA at 0 Ω), ON residual voltage: 3 V max. OFF impedance: 100 kΩ min. Voltage input High (logic) level: 4.5 to 30 VDC, Low (logic) level: 0 to 2 VDC (Input resistance: approx. 4.7 kΩ)							
Reset input	Minimum reset input signal width: 20 ms							
Reset system	External, manual, and automatic reset (internal according to C, R, and K mode operation)							
Gross weight				Approx. 189				

One-shot output time	0.01 to 99.99 s
Control output	Contact output: 3 A at 250 VAC/30 VDC, resistive load (cos¢=1) Minimum applied load: 10 mA at 5 VDC (failure level: P, reference value) Transistor output: NPN open collector, 100 mA at 30 VDC Residual voltage: 1.5 VDC max. (approx. 1 V)
External power supply	12 VDC (±10%), 100 mA Max
Sensor waiting time	250 ms max. (Control output is turned OFF and no input is accepted during sensor waiting time.)
Memory backup	EEPROM (overwrites: 100,000 times min.) that can store data for 10 years min.
Ambient	Operating temperature: -10 to 55°C (-10 to 50°C if counters are mounted side by side) (with no icing or condensation) Storage temperature: -25 to 65°C (with no icing or condensation) Ambient humidity:25% to 85%

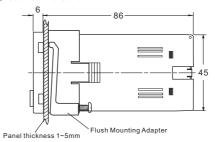
Panel





■ Size(mm)

Outline dimensions

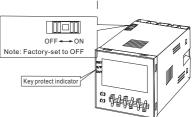


Key protection switch

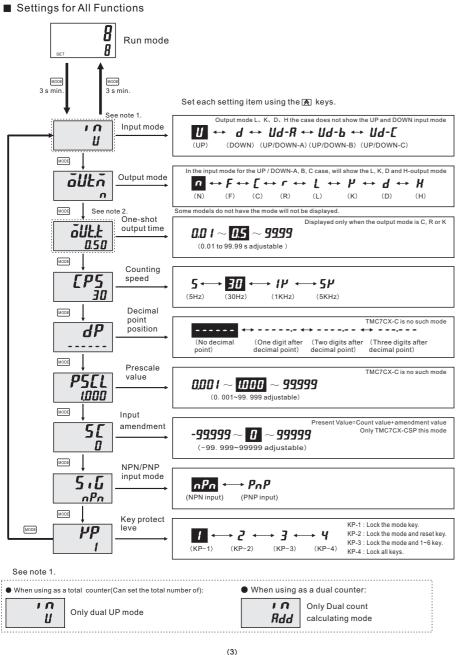
Set the key protect level.

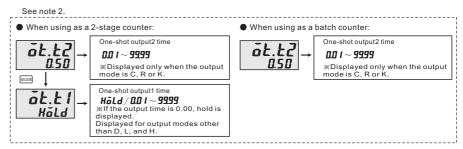
When the key-protect switch is set to ON, it is possible to prevent setting errors by prohibiting the use of certain operation keys by specifying the key protect level (KP-1 to KP-4). The key protect indicator is lit while the key-protect switch is set to ON. Confirm the ON/OFF status of the keyprotectswitch after the TMC7CX is mounted to the panel.

Panel Cutout 45^{-0.6} 15 min. 60 min.

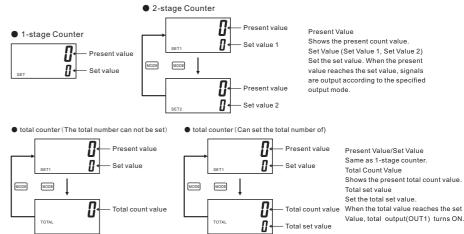


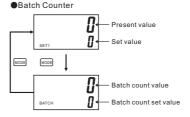
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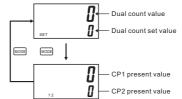
Operation in Run Mode





Present Value/Set Value Same as 1-stage counter Batch Count Value Shows the number of times the count has been completed for the present value. Batch Count Set Value Set the batch count set value. When the batch count value reaches the batch count set value, batch output (OUT1) turns ON.

Dual Counter



Dual Count Value

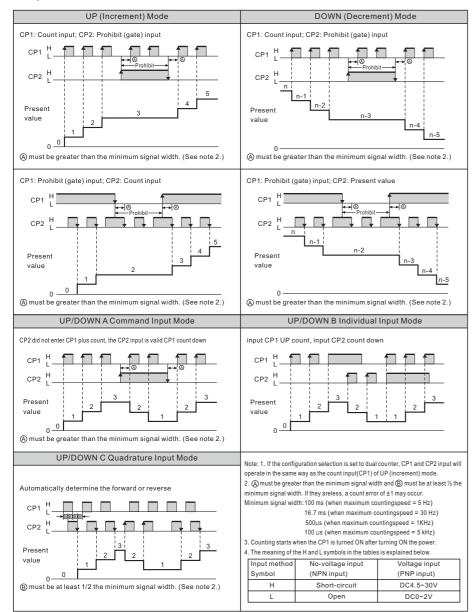
Shows the sum of the CP1 present value and CP2 present value when the dual count calculating mode is ADD and shows the value obtained by subtracting the CP2 present value from the CP1 present value when the dual count calculating mode is SUB.

Dual Count Set Value

Set the dual count set value. When the dual count value reaches the dual count set value, signals are output according to the specified output mode. CP1/CP2 Present Value

Show the present count values for CP1 and CP2 present values respectively.

■ Input Modes and Present Value



■ Input/Output Mode Settings

Operation for 1-stage models is the same as that for OUT2. When using a 2-stage model as a 1-stage counter, total and preset counter, or dual counter, OUT1 and OUT2 turn ON and OFF simultaneously.

One-shot output from OUT1

(The one-shot output time can be set in the range 0.01to 99.99s.)

Self-holding output Self-holding output One-shot output from OUT2

Self-	holding output Self-hold	ling output One-s	hot output from OUT2	
Output		Operation after		
mode	UP	DOWN	U/D-A、B、C	count completion
N	Reset/ reset 1 9999999 Set 2 Set 1 OUT1			The outputs and present value display are held until reset/ reset 1 is input.
F	Reset/ reset 1 999999 Set 2 Set 1 OUT1			The present value display continues to increase/decrease. The outputs are held until reset/reset 1 is input.
С	Reset/ reset 1 999999 Set 2 Set 1 OUT1			As soon as the count reaches SV, the present value display returns to the reset start status. The present value display does not show the present value upon count-up. The outputs repeat one-shot operation.OUT1 self-holding output turns OFF after the OUT2 one-shot output time. The OUT1 neshot output time is independent of OUT2.
R	Reset/ reset 1 999999 Set 2 - Set 1 - OUT1 OUT2			The present value display returns to the reset start status after the one-shot output time. The outputs repeat one-shot operation. OUT1 self-holding output turns OFF after the OUT2 one-shot output time. The OUT1 oneshot output time is independent of OUT2.



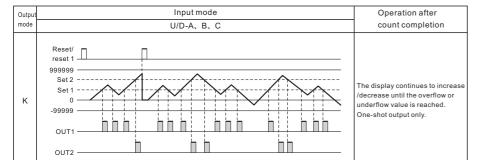
Reset/

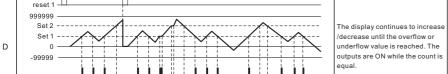
OUT2

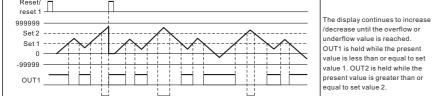
OUT2

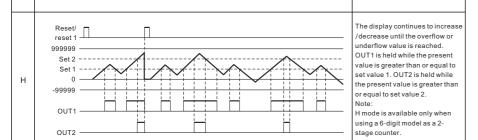
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(The one-shot output time can be set in the range 0.01 to 99.99s.)
One-shot output





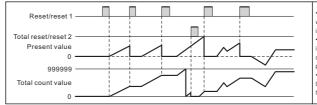




■ total counter、Batch Counter、Dual Counter Explain

• total counter (The total number can not be set) TMC7CX-CAP

The TMC7CX has a total counter, separate from the 1-stage preset counter, for counting the total accumulated value. Can replace a preset counter +1 cumulative counter.



 The total counter continues to count the total accumulated value when the present value is reset using reset/reset 1 input(reset key).

input(reset key).

The total count value is reset when the total reset/reset 2
input is turned ON. If the reset key is pressed while the total
count value is displayed, the total count value is reset. The

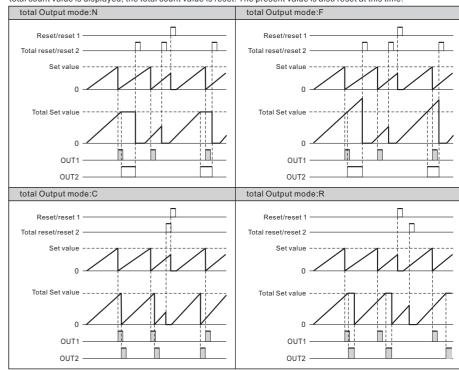
present value is also reset at this time.
• The counting range of the total counter is -99,999 to
999,999. The total count value returns to 0 when it reaches
the full scale limit.

• total counter (Can set the total number of)TMC7CX-CTP

Separate from a preset counter, plus the total preset counter.

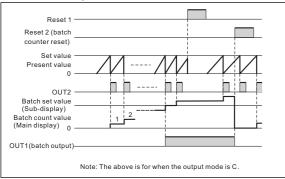
Principle: each to the total amount of set value OUT1 is One-shot output (Output mode C), while the cumulative total no stop until it reaches Total Count Value OUT2 output. (Total output modes N, F, C, the R can be set). Can replace the two preset counter.

- The total counter continues to count the total accumulated value when the present value is reset using reset/reset 1 input(reset key).
- The total count value is reset when the total reset/reset 2 input is turned ON. If the reset key is pressed while the total count value is displayed, the total count value is reset. The present value is also reset at this time.



Batch Counter TMC7CX-CBP

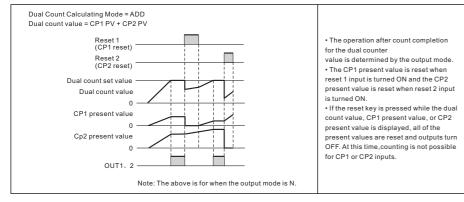
The TMC7CX has a batch counter, separate from the 1-stage preset counter, for counting the number of times the count has been completed.



- The batch counter continues after count completion.
- Batch output is held until batch counter reset is input.
- When the batch counter reset input is turned ON, the batch count value is reset, and batch output turns OFF.
- If the reset key is pressed while the batch count value is displayed, the batch count value is reset and batch output turns OFF. The present value is also reset at this time.

Dual Counter TMC7CX-CDP

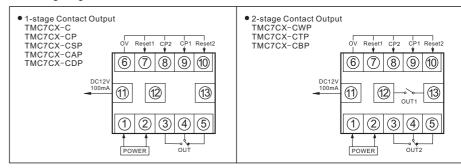
Using the dual counter allows the count from 2 inputs to be added or subtracted and the result displayed. It is possible to specify a set value for which output turns ON when the set value matches the added or subtracted result.OUT1 and OUT2 turn ON and OFF simultaneously.



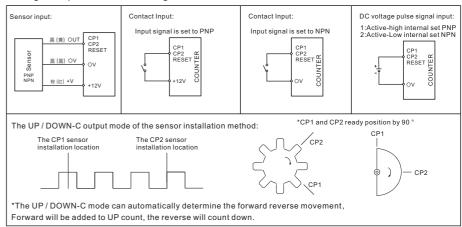
Reset Function List

Function	1-stage/2-stage counter	Total and preset counter		Batch counter		Dual counter	
Screen displayed in run mode	Present value/ set value (1, 2)	Present value/ set value	Total count value /Total Set value (TMC7CX-CTP have)	Present value/ set value	Batch count value/batch count set value	Dual count value/dual count set value	Cp1 present value/CP2 present value
Reset/reset 1	Present value and output reset.	Present value and set output reset.		Present value and output reset.		Only the CP1 present value is reset	
Total reset/reset 2	No effect.	Only the total count value is res- et/total output.(TMC7CX-CTP have)		Batch count value and batch output reset.		Only the CP2 present value is reset.	
Reset key	Present value and output reset.	Present value and output reset.	Present value, total count valu- e,set output re- set and total ou- tput reset .	Present value and output reset.	Present value, batch count value, output and batch output reset	Cp1 present value, CP2 preso value, dual count value, and output reset.	

Wiring diagram



■ Signal input connection diagram



Note

- 1: before use, make sure that the voltage and connection, to avoid lead to instrument damage due to incorrect wiring.
- 2: Avoid the instrument used in high temperature, flammable, explosive, corrosive, dust, severe shock, humidity, static electricity, oil and other occasions.
- 3: Twist of the instrument signal lines and power lines may cause interference

Please try to stay away from these strong electric wires, to conduct an independent wiring, and signal lines as far as possible to shorten the wiring distance.

- 4: Contact signal input, the CPS count rate should be set for low-speed 30Hz, can Prevent switch bounce error count. Reasonable speed settings, you can make the count more accurate.
- 5: Output relay, please do not exceed the switching capacity, according to the rated load, otherwise it would contact burned, such as an external high current relay or contactor exceeds its capacity.

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